



creative thermoplastic compounds

Polytron P40N01/PolytronP40N11

Release Date: 02/02/2014

A Chemically Coupled 40% Long Glass Fiber Reinforced Natural Polypropylene, Heat Stabilized for Injection Moulding application.

ISO

PHYSICAL PROPERTIES	UNIT	TEST METHOD	VALUES
DENSITY	g/m ³	ISO-1183	1.22
MOULD SHRINKAGE	%	ISO-2577	0.25-0.4
MECHANICAL PROPERTIES	UNIT	TEST METHOD	VALUES
TENSILE YIELD STRENGTH	MPa	ISO-527	135
TENSILE MODULUS	MPa	ISO-527	9500
STRAIN @ BREAK	%	ISO-527	2.2
FLEXURAL STRENGTH	MPa	ISO-178	200
FLEXURAL MODULUS	MPa	ISO-178	9000
NOTCHED IZOD IMPACT STRENGTH +23°C	Kj/m ²	ISO-180	20
NOTCHED CHARPY IMPACT STRENGTH +23°C	Kj/m ²	ISO-179	22
NOTCHED CHARPY IMPACT STRENGTH -30°C	Kj/m ²	ISO-179	20
UN NOTCHED CHARPY IMPACT STRENGTH +23°C	Kj/m ²	ISO-179	70
UN NOTCHED CHARPY IMPACT STRENGTH -30°C	Kj/m ²	ISO-179	55
THERMAL PROPERTIES	UNIT	TEST METHOD	VALUES
HDT AT LOAD 1.8 Mpa	°C	ISO-75	158
FLAMMABILITY	mm/min	FMVSS302	30
UL FLAMMABILITY		UL-94 3mm	H.B.
MELTING POINT	°C	ISO-11357	168

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